# **Red-D-Arc** Welderentals





Rugged Tubular Pak-Lok-Frame<sup>™</sup> Excellent Performance and Versatility Extreme-Duty<sup>™</sup> Stainless Steel Construction Available as 4Pak/6Pak Multioperator Systems

> **1-866-733-3272** Rental Centers Across North America

North America's Largest Fleet of Welding and Positioning Equipment



#### PROCESSES

- Stick (SMAW) with all types of electrodes up to 3/16" in diameter
- Scratch Start DC TIG (GTAW)
- MIG (GMAW) and flux-cored (FCAW-SS) with voltage sensing wirefeeders

#### FEATURES

- DC output for maximum quality with every type of electrode including low hydrogen, stainless steel, hardfacing, aluminum and bronze
- built-in stabilizer provides outstanding arc stability and pop-out-resistant welding with all DC electrodes
- Extreme-Duty<sup>™</sup> stainless steel construction for operation in harsh environments
- rugged tubular Pak-Lok-Frame™ enclosure for increased protection
- can be assembled with Pak-Lok™ connectors into 4Pak and 6Pak multioperator systems with single source power input ideal for onsite applications including construction and shipbuilding
- · continuous current control provides exact setting needed for each job
- recessed front panels protect controls
- spring loaded knob on control crank pulls out for easy adjustment and snaps back when released
- large safety margins and protective circuits protect rectifiers from transient voltages and high currents
- submersion dipping of transformer and choke in special sealing material gives extra protection against moisture and corrosive atmospheres
- · drip-proof ventilation for protection in outdoor conditions
- NEMA class II Rating
- multi-voltage input from a single phase line or one phase of a three phase line can be used
- optional K930-1 TIG module for high quality TIG welding
- optional 3 wheel shop cart connects to Pak-Lok-Frame™ with Pak-Lok™ connectors

### SPECIFICATIONS

- Weight: 350 lbs (158.8 kg) Weight including Pak-Lok-Frame™: 402 lbs (182.3 kg)
- Height: 27.0" (686 mm), Width: 19.0" (483 mm), Length: 21.5" (546 mm)
- Pak-Lok-Frame™ Dimensions: Height: 32" (813 mm), Width: 24.75" (629 mm), Length: 26" (660 mm)
- Rated Output: 40 250 amps DC CC welding 70 volts maximum O.C.V. 250 amps, 30 volts at 30% Duty Cycle
- Input: 230/460/575 volts, 60 hertz, single phase
  - Rated Input Current: 86 amps at 230 volts
    - 43 amps at 460 volts
  - 34 amps at 575 volts Idle Input Current (230V): 6.2 amps
- Power Factor (200 amp load): 69 amps





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